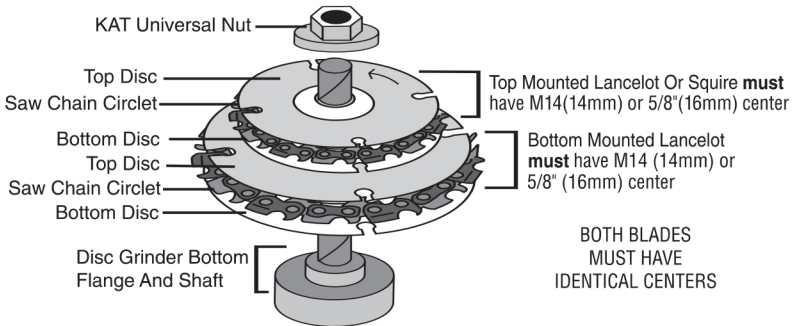


DIAGRAM 4

DUAL BLADE ASSEMBLY FOR 2 LANCELOTS OR LANCELOT & SQUIRE—Using King Arthur's Tools Universal Nut



IMPORTANT: BEFORE BLADE ASSEMBLY, Set SAFETY GUARD Position Per Instructions For CORRECT Position Of Safety Guard

TANDEM MOUNTING - Two Lancelots® or Lancelot®/ Squire® on M14 (14mm) or 5/8" 11 threaded shafts

1. REMOVE THE GRINDER BACKING PLATE - Manufacturers supply a flanged backing plate or adapter to accommodate 7/8" (22mm) accessories on all disc grinders.

When mounting two blades, both with the same centers, either M14 (14mm) or with 5/8" (16mm), remove this backing plate. If plate is not removed, there are insufficient threads on the threaded shaft for the universal nut to lock down this tandem combination. After removing plate, first mount one Lancelot® (NOT Squire®) over the threaded shaft followed by the second Lancelot® OR Squire®. The bottom disc of the top mounted Lancelot® or Squire® sits on the top disc of the first Lancelot® and is tightened with the Universal Nut.



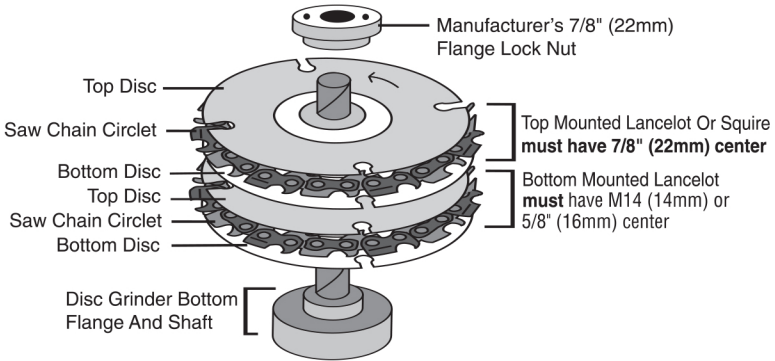
You must use and tighten the Universal Nut with a 13/16" (21mm) spanner or socket, spark plug or adjustable wrench to secure this combination.

Tighten until one thread or less is left visible on the nut. There must be 1) no movement or slippage of the saw chains between discs and 2) discs and chains must rotate as one unit.

SEE DIAGRAM 4.

DIAGRAM 5

DUAL LANCELOT ASSEMBLY—Using Manufacturer's Flange Lock Nut



IMPORTANT: BEFORE BLADE ASSEMBLY, Set SAFETY GUARD Position Per Instructions For CORRECT Position Of Safety Guard

TANDEM MOUNTING - One Lancelot® With M14 (14mm) or 5/8" (16mm) Center and One Lancelot® or Squire® with 7/8" (22mm) Center

1. DO NOT ATTEMPT TO TANDEM MOUNT A 7/8" (22mm) LANCELOT® ON THE BOTTOM OF THREADED SHAFT WITH AN M14(14mm) OR A 5/8" (16mm) LANCELOT® OR SQUIRE ON TOP.
2. REMOVE THE GRINDER BACKING PLATE.
3. TIGHTEN WITH MANUFACTURER'S LOCK NUT.

These instructions are generally the same as tandem mounting a dual combination with M14 (14mm) or 5/8" (16mm) centers with the following important exceptions. After removing the grinder backing plate, first mount one Lancelot® (NOT Squire®) with a M14 (14mm) or 5/8" (16mm) center over the threaded shaft followed by the second Lancelot® or Squire® with a 7/8" (22mm) center. Any minor play prior to tightening the nut should be eliminated when this combination is secured. **You must use the manufacturer's Flanged Lock Nut.**

Insert the flange nut face down into the center hole of the top mounted Lancelot® or Squire® and tighten securely using manufacturer's spanner wrenches. As a guide, the top of the nut will be level or below the top of the threaded shaft when secured. There must be 1) no movement or slippage of the saw chains between discs and 2) discs and chains must rotate as one unit. *SEE DIAGRAM 5.*

Whichever tandem combination you have chosen, if you followed these instructions, you are now ready to use one of the finest and most powerful cutting accessories in the world!