

LANCELOT® & SQUIRE® GENERAL SETUP



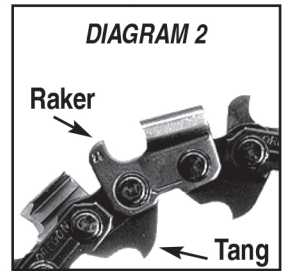
Remove any non-KAT accessory from the disc grinder.

Adjust the safety guard as shown on WARNING - SAFETY GUARD and assemble Lancelot® or Squire® as instructed in CHAIN AND DISC ASSEMBLY.

CHAIN AND DISC ASSEMBLY - Lancelot® and Squire®

1. Remove plastic center fastener. Retain for assembly when not attached to grinder.
2. Place BOTTOM disc on even surface, with the stamped word BOTTOM and directional arrow facing up.
3. Place chain on BOTTOM disc with number 25 or 72 stamped on tang facing down. Ensure chain link tangs fit over disc perimeter, with rakers facing left.
SEE DIAGRAM 2 - CHAIN DIRECTION. If assembled in reverse, saw chain blades will not cut efficiently and will appear blunt during operation by burning the wood.
4. Place TOP disc over chain circlet, with the decal and the side stamped TOP side facing up. Minor adjustment will secure chain between the two plates. *SEE DIAGRAM 3 - ASSEMBLY.* Lancelot® or Squire® is ready for mounting to disc grinder.

DIAGRAM 2



CHAIN DIRECTION

WARNING: DO NOT USE CUTTERS WITH INCOMPATIBLE GRINDERS

Do NOT Use Lancelot® or Squire® Saw Chain Blades, products of King Arthur's Tools®, on any 4" (100mm) angle grinder that requires safety guard modification by drilling an additional hole in the body of the grinder. *This includes any and all 4"(100mm) Makita® grinders that need the safety guard adjusted by drilling an additional hole in the body of the grinder.*

We do not support use of any 4" (100mm) angle grinders as described above.

We do, however, strongly support the use of 4-1/2" (115mm) angle grinders with a constant pressure switch (paddle, kill or dead man switch). **Safety** is our utmost priority and concern, however, under no circumstances will King Arthur's Tools take responsibility for any incident arising from improper use of our accessories or ignorance of our recommendations and instructions.